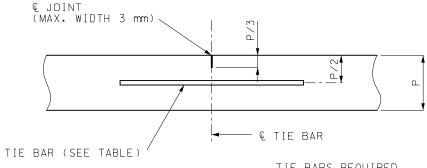


JOINT PLAN AND SPACING FOR CONTRACTION JOINTS

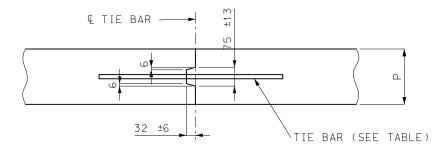
(1) LONGITUDINAL JOINT NOT REQUIRED AT INSIDE SHOULDER ON DIVIDED HIGHWAYS OR AT INSIDE SHOULDER OF RAMPS. FOR 1.2 m OR LESS INSIDE SHOULDERS, DOWELS ARE REQUIRED FOR THE FIRST 600 mm ADJACENT TO THE TRAVEL LANE.



TIE BARS REQUIRED.

LONGITUDINAL JOINT (L1)

TIE BAR AND DOWEL TABLE				
PCCP THICKNESS (P)	DOWEL SIZE (mm)	TIE BAR SIZE (mm)	DOWEL SPACING	TIE BAR SPACING
LESS THAN 175 mm	NONE	16M × 750	NONE	750 mm CTRS.
175 mm TO 250 mm	32 × 450	16M × 750	300 mm CTRS.	750 mm CTRS.
> 250 mm	38 × 450	19M × 1000	300 mm CTRS.	750 mm CTRS.



IF METAL IS USED TO FORM KEY DISCONTINUE STRIP FOR DISTANCE OF APPROXIMATELY 75 mm EACH SIDE OF TRANSVERSE JOINT.

TYPE (K) REQUIRES TIE BAR.

TYPE (M) CONSTRUCTED WITHOUT TIE BARS.

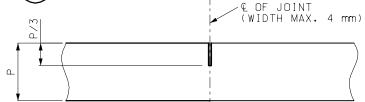
(K) AND (M) JOINTS SHALL NOT BE SAWED.

TONGUE AND GROOVE JOINTS (K)

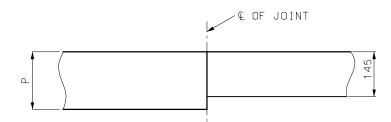
€ JOINT (WIDTH MAX. 4 mm) DOWEL BAR

UNITS, SEE OTHER DRAWINGS.





TRANSVERSE CONTRACTION JOINT(2)



LONGITUDINAL CONSTRUCTION JOINT FOR NEW CONSTRUCTION WITH NO TIE BAR

GENERAL NOTES:

ALL DIMENSIONS SHOWN ARE IN mm UNLESS OTHERWISE NOTED.

THE FINAL POSITION OF ALL DOWELS AND TIE BARS SHALL BE PERPENDICULAR TO THE PLANE OF THE JOINT AND PARALLEL TO THE SURFACE OF THE PAVEMENT AND PARALLEL TO EACH OTHER.



— Ç TIE BAR TIE BAR (SEE TABLE) TIE BARS REQUIRED.

— € DOWEL BAR

DOWELS REQUIRED. FOR PERMISSIBLE TYPES OF DOWELS SUPPORTING

TRANSVERSE CONTRACTION JOINTS FOR CONCRETE PAVEMENT OR BASE WIDENING SHALL MATCH EXISTING JOINTS.

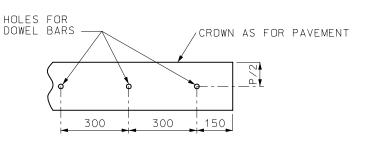
TRANSVERSE CONTRACTION JOINT(C1)

SAME THICKNESS AS THE TRAVELED WAY.

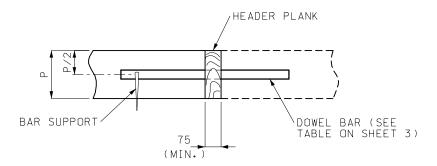
(2) DOWEL BARS ARE REQUIRED FOR ALL PAVEMENTS HAVING THE

FULL DEPTH SHOULDERS

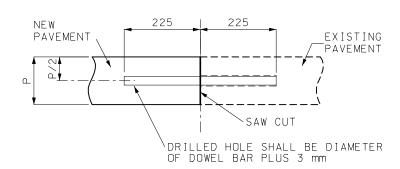
MISSOURI HIGHWAYS AND TRANSPORTATION CONCRETE PAVEMENT AND BASE APPURTENANCES FOR 4.5 m JOINT SPACING M502.05K DATE:_ EFFECTIVE: 07-01-2006



PART ELEVATION OF HEADER PLANK



HEADER SECTION



SAWED SECTION

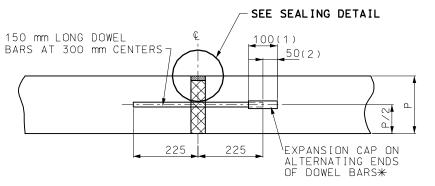
THE HEADER BOARD SHALL BE SUFFICIENTLY RIGID TO PREVENT DISTORTION FROM THE TYPICAL SECTION AND MAINTAIN A STRAIGHT LINE FROM PAVEMENT EDGE TO PAVEMENT EDGE.

THE CONSTRUCTION JOINT MAY BE SAWED FULL DEPTH, HOLES FOR DOWEL BARS SHALL BE DRILLED AFTER THE CONCRETE HAS SUFFICIENT SET TO PREVENT DAMAGE. DOWEL BARS SHALL BE BONDED INTO THE HOLES.

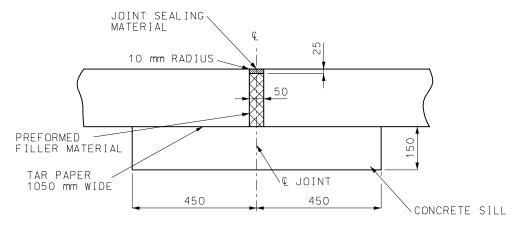
BONDING FOR DOWEL BARS SHALL BE EPOXY OR POLYESTER BONDING AGENTS AS SPECIFIED IN SECTION 1039.

THE PORTION OF THE DOWEL OUTSIDE THE HOLE SHALL BE COATED WITH AN APPROVED LUBRICANT.

CONSTRUCTION JOINT ©

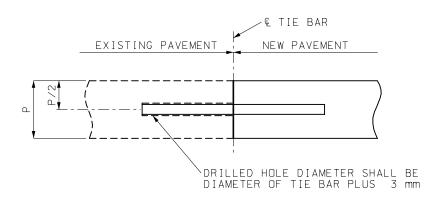


EXPANSION JOINTS (E)



SILL SHALL EXTEND 450 mm BEYOND EACH EDGE OF THE PAVEMENT AND SHALL BE CONSTRUCTED OF CONCRETE REGARDLESS OF ADJACENT BASE MATERIAL.

ALTERNATE EXPANSION JOINTS (E)



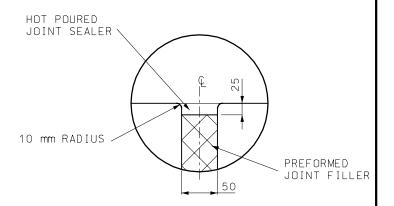
TIE BARS SHALL BE EPOXY COATED, DEFORMED REINFORCING BARS MEETING THE REQUIREMENTS OF SECTIONS 710 AND 1057.

BONDING FOR TIE BARS SHALL BE EPOXY OR POLYESTER BONDING AGENTS AS SPECIFIED IN SECTION 1039.

TIE BAR SIZE AND LENGTH SHALL BE BASED ON THE THICKNESS OF THE THINNER PAVEMENT OR SHOULDER TO BE TIED TOGETHER.

LONGITUDINAL CONSTRUCTION JOINT (EXISTING PAVEMENT)

- (1) LENGTH OF CAP
- (2) GAP BETWEEN END OF CAP AND DOWEL.
- * FOR EXPANSION JOINTS FORMED USING A CONSTRUCTION HEADER, THE EXPANSION CAPS SHALL BE INSTALLED ON THE EXPOSED END OF EACH BAR ONCE THE HEADER HAS BEEN REMOVED AND THE JOINT FILLER MATERIAL HAS BEEN INSTALLED.



SEALING DETAIL

GENERAL NOTES:

ALL DIMENSIONS SHOWN ARE IN mm UNLESS OTHERWISE NOTED.

